

VÖLKEL

THREADING SOLUTIONS ■ ■ ■

Hello,

In this edition, we have three updates from VÖLKEL: a look back at our **3rd VÖLKEL Hockey Day** (what an event!), a preview of the upcoming **Hardware Fair 2026** in Cologne, and to kick off our new **LÖHER series**, a practical focus on the **step drill** as a time-saving all-rounder.

3rd VÖLKEL Hockey Day

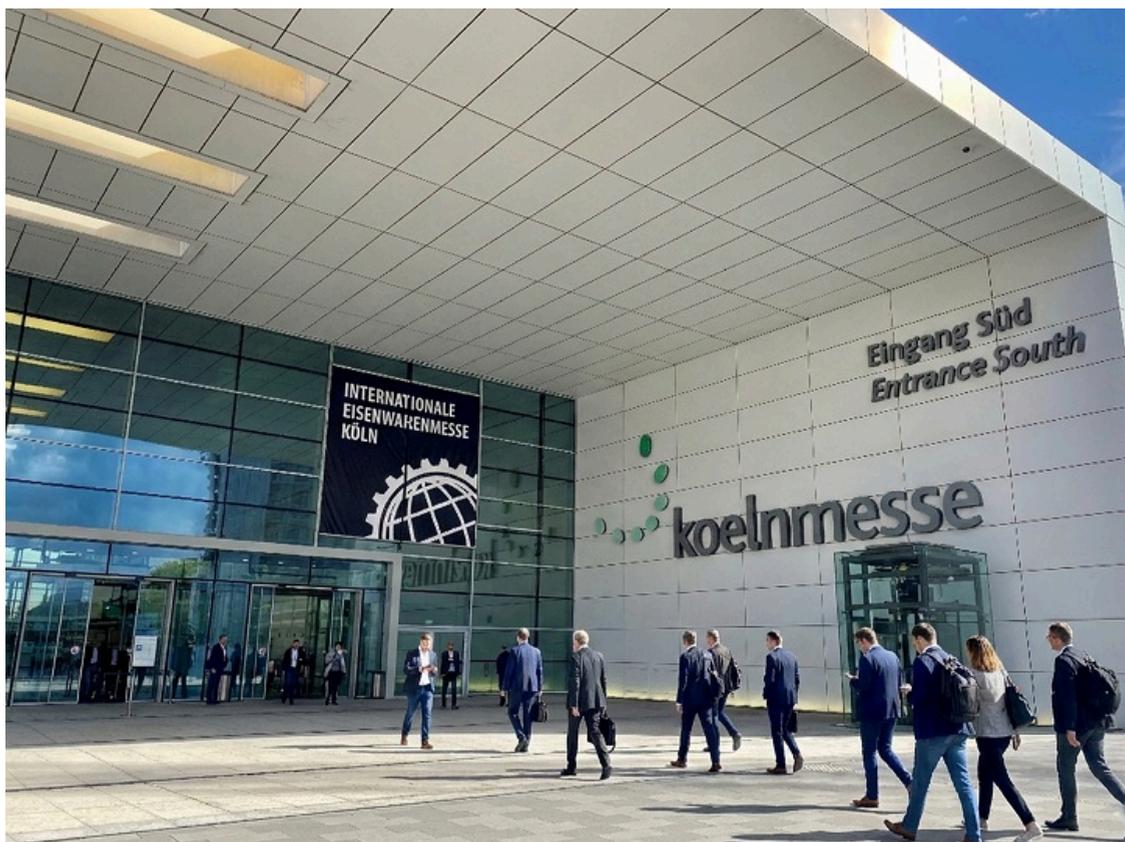


While the world's elite ice hockey teams competed at the Olympic Games, it was also time for us to take to the ice for the third time. At the 3rd VÖLKEL Hockey Day at the PSD Bank Dome, the focus was not only on sporting performance but above all on the shared experience.

Employees, partners and friends came together for an intense hockey event. The VÖLKEL Hockey Day has become a fixed date in our calendar – an event many of our employees look forward to.

👉 [Learn more](#)

Hardware Fair 2026 – Here we come!



From March 3 to 6, 2026, we will be exhibiting at the International Hardware Fair in Cologne. This trade fair is a fixed date in our calendar – it's where we meet retailers, partners, and users from all over the world in person and showcase several new products that we will be presenting for the first time in Cologne.

If you would like to visit us, please make an appointment with us in advance. This will allow us to set aside time specifically for your needs. Of course, you are also welcome to drop by at any time – a visit to our stand is definitely worthwhile.

Find us here: Hall 10.1 - Booth E002 F003

👉 [Make an appointment now](#)

LÖHER Step Drill – Two Operations, One Tool



The LÖHER step drill is a true efficiency tool for practical applications. It enables two operations to be completed in a single step: for example, drilling the core hole while simultaneously creating the lead chamfer for the thread. This saves time and reduces tool changes.

Through holes with a 90° countersink for countersunk screws according to DIN 963 and 964 can be produced in one operation. Drilling and 180° flat countersinking for socket head cap screws according to DIN 912 (DIN ISO 4762) can also be combined.

Wherever drilling is followed by deburring or countersinking, the step drill shows its strengths. Fewer steps, clean results and greater efficiency in the production process.

👉 [Contact us now](#)

You can also find more information about cobit and LÖHER on [LinkedIn](#).

On our social media channels, we regularly share further updates and highlights from the world of VÖLKEL:

 [VÖLKEL on Instagram](#)
 [VÖLKEL on Facebook](#)
 [VÖLKEL on LinkedIn](#)

See You Next Time
Your VÖLKELE Team

Imprint

VÖLKELE GmbH
Morsbachtalstr. 20, 42855 Remscheid, Germany

Executive Board: Daniel Völkel, Peter Völkel, Sarah Joa-Völkel
Headquarter: Remscheid
Registered at Wuppertal, HRB 11462

Tel. +49 2191 490112
Fax +49 2191 490125
E-Mail info@voelkel.com
www.voelkel.com



© 2026 VÖLKELE GmbH